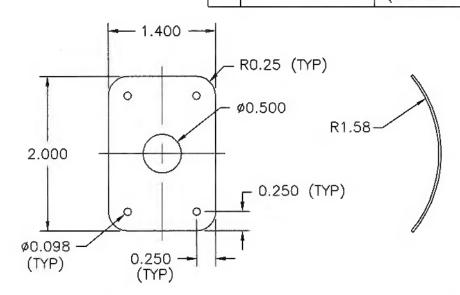




	DESIG	DESIGN DRAWN BY		DART AEROSPACE USA, INC.
	CHECKED		APPROVED	DRAWING NO. REV. B
)	#		KE	D2737 SHEET 1 OF 1
	DATE			TITLE SCALE
	98.1	98.12.09		GHW STUDS 4:5
	A		98.01.15	NEW ISSUE
	В		98.12.09	CHANGE TO STITCH WELD ON INSIDE (PER TSR A1030)

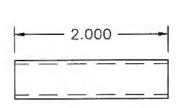


FLAT PATTERN

BEND DETAIL

MATERIAL: AISI 304-316, 0.032 THICK

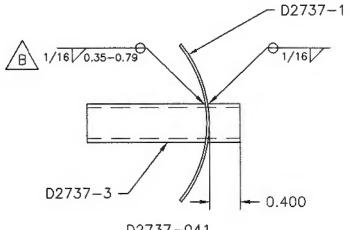
D2737-1



MATERIAL: AISI 304-316

0.500 OD X 0.049 WALL TUBING

D2737-3



D2737-041